

# **Fairfax County, Virginia**

## **Board of Supervisors Housing Committee**

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### **MEETING NOTICE**

Date: **Tuesday, June 28, 2016**  
Time: **3:00 p.m.**  
Place: **Conference Rooms 9 and 10**  
Government Center  
12000 Government Center Parkway  
Fairfax, VA 22035

### **AGENDA**

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- I. Call to Order**
- II. Update: Department of Housing and Community Development**  
*Tom Fleetwood, Director, HCD*
- III. Draft FY 2017 Housing Blueprint**  
*Tom Fleetwood, Director, HCD*
- IV. FY 2017 Blueprint Funding Process**  
*Tom Fleetwood, Director, HCD*
- V. Other Business**
- VI. Adjourn**

*Fairfax County is committed to a policy of nondiscrimination in all County programs, services and activities and will provide reasonable accommodations upon request. Please call 703.246.5101 or TTY 703.385.3578. Please allow 48 hours in advance of the event in order to make arrangements.*